



REQUEST FOR TEST TOOL FORM

Fill in fields A thru D (Needed for tool release) Fields "E" must be approved prior to shipping

A)

CUSTOMER Address City / State Phone No. Contact				Date:		
				Distributor :		
				Distributor Salesperson:		
				Vega Representative:		
	P.O. For Test Tool:					

B)

MACHINE		Tool Holder Style:	
Available Hp:		Max RPM:	
		Max IPM	
Machine Style:	C N C <input type="checkbox"/>	Conv: <input type="checkbox"/>	Coolant: Emulsion <input type="checkbox"/>
	Horizontal <input type="checkbox"/>	Vertical <input type="checkbox"/>	Mist Coolant <input type="checkbox"/>
			Air Dry <input type="checkbox"/>
Spindle Size:	40 Taper <input type="checkbox"/>	50 Taper <input type="checkbox"/>	HSK <input type="checkbox"/>
			Other <input type="checkbox"/>

C)

MATERIAL		HB		HRC	
MATERIAL DIMENSIONS		x		y	
		z			
		Fixturing:	Vice <input type="checkbox"/>	Table <input type="checkbox"/>	

D) TOOL INFORMATION

Solid Carbide <input type="checkbox"/>	Indexable <input type="checkbox"/>	MACHINING	
HITACHI INFORMATION		Roughing <input type="checkbox"/>	Slotting <input type="checkbox"/>
Cutter Body / Endmill:		Semi-Finish <input type="checkbox"/>	Profiling <input type="checkbox"/>
Insert Required:		Finishing <input type="checkbox"/>	
Grade or Coating:		Continuous <input type="checkbox"/>	3-D Contouring <input type="checkbox"/>
Competitor Body Cost:		Interrupted-light <input type="checkbox"/>	Face Milling <input type="checkbox"/>
Competitor Insert Cost:		Interrupted-heavy <input type="checkbox"/>	Pocketing <input type="checkbox"/>

E)

	Hitachi		* Competition	
MANUFACTURER	Hitachi		*	
Part-No			*	
Tool Dia.			* Dia.	
No. of Rotations			*	
No. of Teeth			*	
Insert				
Chipbreaker				
Coating / Substrate				
Surface Foot Per Minute	SFM		* SFM	
Revolutions Per Minute	RPM		* RPM	
Inches Per Minute	IPM		* IPM	
Chipload	CPT		CPT	
Axial (D.O.C.)	D.O.C.		* D.O.C.	
Radial (W.O.C.)	W.O.C.		* W.O.C.	
Overhang				

Testing must be completed in 30 days from P.O. date !!! Thank You
Please fill in as much INFO about competitive cutter as possible !! Thank You

F)

Comments:	
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