

**NEW SIZES**

# XHP-MODIFIED BOTTOMING TAPS



## XHP-MB Spiral Fluted Taps HSSE-V TiN Coated



- Excellent performance in steel and stainless steel
- Free cutting geometry provides excellent tool life
- Spiral flute provides good chip evacuation in deep holes
- Sizes ranging from 2-56 to 2"-4.5

### APPLICATION

Stainless Steel  
Carbon Steel  
Alloy Steel  
Cast Iron  
Non-Ferrous  
Ductile Iron  
Die Steel  
Cast Iron

RECOMMENDED USEABLE

**INCH**

Nominal Size	TPI		No. of Flutes	Thread Limits						
	NC/UNC	NF/UNF		H2	H3	H4	H5	H6	H7	H8
2	56		2	84923						
4	40		2	84901						
5	40		3	84903						
6	32		3		84905					
8	32		3		84907					
10	24		3		84909					
		32	3		84910					
1/4	20		3		84913					
		28	3		84914					
5/16	18		3		84915					
		24	3		84916					
3/8	16		3		84917					
		24	3		84918					
7/16	14		3		84919					
		20	3		84920					
1/2	13		3		84921					
		20	3		84922					
9/16	12		3		84953					
		18	3		84954					
5/8	11		3		84925					
		18	3		84926					
3/4	10		4		84927					
		16	4		84928					
7/8	9		4			84995				
		14	4			84996				
1	8		4			84997				
1-1/8	7		4					849616		
		12	4				849625			
1-1/4	7		4					849936		
		12	4				849945			
1-3/8	6		4						849716	
		12	4					849725		
1-1/2	6		4						849726	
		12	4					849735		
1-3/4	5									849367
2	4.5		5							849997

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## XHP-MB Spiral Fluted Taps HSSE-V TiN Coated



- Excellent performance in steel and stainless steel
- Free cutting geometry provides excellent tool life
- Spiral flute provides good chip evacuation in deep holes
- Sizes ranging from M3x0.5 to M24x3

### APPLICATION

Stainless Steel  
Carbon Steel  
Alloy Steel  
Cast Iron  
Non-Ferrous  
Ductile Iron  
Die Steel  
Cast Iron

RECOMMENDED USEABLE

**METRIC**

Nominal Size	Pitch	No. of Flutes	Thread Limits					
			D3	D4	D5	D6	D7	D8
M3	0.50	3	74915					
M3.5	0.60	3		74916				
M4	0.70	3		74917				
M5	0.80	3		74919				
M6	1.00	3			74920			
M7	1.00	3			74921			
M8	1.00	3			74922			
	1.25	3			74923			
M10	1.25	3			74924			
	1.50	3				74925		
M12	1.25	3			74926			
	1.75	3				74927		
M14	1.50	3				74928		
	2.00	3					74929	
M16	1.50	3				74930		
	2.00	3					74931	
M18	1.50	4				74932		
	2.50	4					74933	
M20	2.50	4					74935	
M24	3.00	4						74939