

# XLT-P OVERSIZE TAPS

**XLT-P-OS**  
**Spiral Pointed**  
**Oversize**  
**Extension Taps**  
 HSSE-V  
 Steam Oxide Finish



- Oversize for heat treatment
- Extended length, reduced shank taps
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from 1/4" - 20 to 5/8" - 11 in inch sizes and M6x1 to M16x2 in metric sizes

## APPLICATION

Stainless Steel  
 Carbon Steel  
 Alloy Steel  
 Die Maintenance  
 Die Steel  
 Cast Iron

RECOMMENDED USEABLE

**INCH**  
**METRIC**

### Inch Sizes

Nominal Size	TPI		No. of Flutes	Overall Length	Shank Diameter	H11
	NC/UNC					
1/4	20		3	6.000	0.168	32807
5/16	18		3	6.000	0.220	32809
3/8	16		3	6.000	0.255	32811
7/16	14		3	6.000	0.323	32813
1/2	13		3	6.000	0.367	32815
5/8	11		3	6.000	0.480	32817

### Metric Sizes

Nominal Size	Pitch	No. of Flutes	Overall Length	Shank Diameter	D11
M6	1.00	3	6.000	0.168	22873
M8	1.25	3	6.000	0.255	22874
M10	1.50	3	6.000	0.318	22875
M12	1.75	3	6.000	0.367	22876
M16	2.00	3	6.000	0.480	22877