

XET-MB Spiral Fluted Taps Powdered HSS Metal Nitride Finish

INCH

METRIC



- Excellent performance in titanium alloys
- Free cutting geometry provides excellent tool life
- Right hand slow spiral for good chip evacuation
- Sizes ranging from 2-56 to 1/2"-20 in inch sizes and M3x0.5 to M12x1.75

APPLICATION

Titanium Alloy
Nickel Base Alloy
Stainless Steel
Alloy Steel

RECOMMENDED USEABLE

Inch Sizes

Nominal Size	TPI		No. of Flutes	H2	H3	H4	H5	H6	H7
	NC/UNC	NF/UNF							
2	56		3	87623					
4	40		3	87601		87612			
6	32		3		87605	87608	87635		
8	32		3		87607	87629	87637	87660	87667
10	24		3		87609				
		32	3		87610	87630	87640	87661	87670
1/4	20		3		87613				
		28	3		87614	87631	87644	87662	87674
5/16	18		3		87615				
		24	3		87616	87632	87646	87663	87676
3/8	16		3		87617				
		24	3		87618	87633	87648	87664	87678
7/16	14		3		87619				
		20	3		87620		87650		
1/2	13		3		87621				
		20	3		87622		87652		

Metric Sizes

Nominal Size	Pitch	No. of Flutes	D3	D4	D5	D6
M3	0.50	3	77615			
M4	0.70	3		77617		
M5	0.80	3		77619		
M6	1.00	3			77620	
M8	1.25	3			77623	
M10	1.50	3				77625
M12	1.75	3				77627