

XET-P TAPS FOR TITANIUM ALLOYS

XET-P
 Left Hand Spiral
 Right Hand Cut Taps
 Powdered HSS Metal
 Nitride Finish



- Excellent performance in titanium alloys
- Free cutting geometry provides excellent tool life
- Right hand cut, left hand spiral for good chip evacuation
- Sizes ranging from 2-56 to 1/2"-20 in inch sizes and M3x0.5 to M12x1.75

APPLICATION

Titanium Alloy
 Nickel Base Alloy
 Stainless Steel
 Alloy Steel

RECOMMENDED USEABLE

INCH

METRIC

Inch Sizes

Nominal Size	TPI		No. of Flutes	H2	H3	H4	H5	H6	H7
	NC/UNC	NF/UNF							
2	56		2	85623					
4	40		3	85601					
5	40		3	85603					
6	32		3		85605		85635		
8	32		3		85607	85629	85637	85660	85667
10	24		3		85609		85639		
		32	3		85610	85630	85640	85661	85670
1/4	20		3		85613		85643		
		28	3		85614	85631	85644	85662	85674
5/16	18		3		85615		85645		
		24	3		85616	85632	85646	85663	85676
3/8	16		3		85617		85647		
		24	3		85618	85633	85648	85664	85678
7/16	14		3		85619		85649		
		20	3		85620		85650		
1/2	13		3		85621		85651		
		20	3		85622		85652		

Metric Sizes

Nominal Size	Pitch	No. of Flutes	D3	D4	D5	D6
M3	0.50	3	75615			
M4	0.70	3		75617		
M5	0.80	3		75619		
M6	1.00	3			75620	
M8	1.25	3			75623	
M10	1.50	3				75625
M12	1.75	3				75627

TECHNICAL DATA ON PAGE 49