

XEN-P Spiral Pointed Taps Powdered HSS Metal Steam Oxide



- Excellent performance in Inconel, Hastalloy and other exotic materials
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from 2-56 to 3/4" - 16 in inch sizes and M3x0.5 to M12x1.75 in metric sizes

APPLICATION

Alloy Steel
Nickel Base Alloy
Tool Steel
Stainless Steel
17-4 PH

INCH
METRIC

RECOMMENDED USEABLE

Inch Sizes

Nominal Size	TPI		No. of Flutes	H2	H3	H4	H5	H6	H7
	NC/UNC	NF/UNF							
2	56		2	85523					
4	40		2	85501					
5	40		3	85503					
6	32		3		85505		85535		
8	32		3		85507	85529	85537	85560	85567
10	24		3		85509		85539		
		32	3		85510	85530	85540	85561	85570
1/4	20		3		85513		85543		
		28	3		85514	85531	85544	85562	85574
5/16	18		3		85515		85545		
		24	3		85516	85532	85546	85563	85576
3/8	16		3		85517		85547		
		24	3		85518	85533	85548	85564	85578
7/16	14		3		85519		85549		
		20	3		85520		85550		
1/2	13		3		85521		85551		
		20	3		85522		85552		85582
5/8	11		3		85525				
		18	3		85526				
3/4	10		4		85527				
		16	4		85528				

Metric Sizes

Nominal Size	Pitch	No. of Flutes	D3	D4	D5	D6
M3	0.50	3	75515			
M4	0.70	3		75517		
M5	0.80	3		75519		
M6	1.00	3			75520	
M8	1.25	3			75523	
M10	1.50	3				75525
M12	1.75	3				75527