

# XCI-TAPS FOR CAST IRON

**XCI-P & XCI-B**  
**Straight Fluted Taps**  
 Co-HSS  
 Nitride Oxide Finish



- Excellent performance in grey cast and ductile iron
- Strong geometry provides excellent tool life
- Sizes ranging from 10–24 to 1/2"–20 in inch sizes and M6x1 to M12x1.75 in metric sizes

## APPLICATION

Cast Iron

RECOMMENDED USEABLE

**INCH**

**METRIC**

### Inch Sizes - Plug & Bottoming Style

Nominal Size	TPI		Style	Class of Fit	No. of Flutes	EDP
	NC/UNC	NF/UNF				
10	24		B	2B	4	46000
1/4	20		P	2B	4	46001
			B	2B	4	46002
		28	P	2B	4	46003
			B	2B	4	46004
5/16	18		P	2B	4	46007
			B	2B	4	46008
		24	P	2B	4	46009
			B	2B	4	46010
3/8	16		P	2B	4	46013
			B	2B	4	46014
		24	P	2B	4	46015
			B	2B	4	46016
7/16	14		P	2B	4	46019
			B	2B	4	46020
		20	P	2B	4	46021
			B	2B	4	46022
1/2	13		P	2B	4	46023
			B	2B	4	46024
		20	P	2B	4	46025
			B	2B	4	46026

### Metric Sizes - Plug & Bottoming Style

Nominal Size	Pitch	Style	Class of Fit	No. of Flutes	Class of Fit	EDP
M6	1.00	P	6H	3	6H	71081
		B	6H	3	6H	71082
M8	1.25	P	6H	4	6H	71083
		B	6H	4	6H	71084
M10	1.50	P	6H	4	6H	71085
		B	6H	4	6H	71086
M12	1.75	P	6H	4	6H	71087
		B	6H	4	6H	71088