

XCM-MOLD TAPS

XCM-M
Straight Fluted Taps
Co-HSS
Bright Finish



- Excellent performance in mold steels up to 45 RC
- Free cutting geometry provides excellent tool life
- Straight flutes provide strong cutting edge
- Sizes ranging from 4-40 to 3/4"-16

APPLICATION

Die Steel
 Alloy Steel
 Cast Iron
 Carbon Steel

INCH

RECOMMENDED USEABLE

Nominal Size	TPI		No. of Flutes	H2	H3
	NC/UNC	NF/UNF			
4	40		3	89599	
5	40		3	89601	
6	32		3		89602
8	32		3		89604
10	24		3		89606
		32	3		89607
1/4	20		3		89613
		28	3		89614
5/16	18		4		89615
		24	4		89616
3/8	16		4		89617
		24	4		89618
7/16	14		4		89619
		20	4		89620
1/2	13		4		89621
		20	4		89622
5/8	11		4		89625
		18	4		89626
3/4	10		4		89627
		16	4		89628