

XHP-PIPE TAPS

XHP-PIPE
15° Spiral Fluted
Pipe Taps
 HSSE-V
 Steam Oxide Finish



- Excellent performance in steel, stainless steel and cast iron
- Free cutting geometry provides excellent tool life
- 15° spiral flute for good chip evacuation
- Sizes ranging from 1/16"–27 to 1"–11.5

APPLICATION

Stainless Steel
 Carbon Steel
 Alloy Steel
 Die Steel

INCH

RECOMMENDED USEABLE

Nominal Size	TPI	No. of Flutes	NPT	NPTF
1/16	27	4	83640	83660
1/8 (LS)	27	4	83641	83661
1/8 (SS)	27	4	83642	83662
1/4	18	4	83643	83663
3/8	18	4	83644	83664
1/2	14	4	83645	83665
3/4	14	4	83646	83666
1	11.5	4	83647	83667

XCM-MOLD PIPE TAPS

XCM-M
Straight Fluted
Pipe Taps
 Co-HSS
 Nitride Finish



- Excellent performance in steel and tool steels up to 38 RC
- Special geometry provides excellent strength in difficult tool steels
- Straight flutes provide strong cutting edge
- Sizes ranging from 1/8"–27 to 3/4"–14

APPLICATION

Die Steel
 Alloy Steel
 Cast Iron
 Carbon Steel

INCH

RECOMMENDED USEABLE

Nominal Size	TPI	No. of Flutes	NPT
1/8	27	4	89641
1/4	18	4	89643
3/8	18	4	89644
1/2	14	4	89645
3/4	14	5	89646