

NEW SIZES

XHP-PLUG TAPS



XHP-P Spiral Pointed Taps HSSE-V TiN Coated



- Excellent performance in steel, stainless steel, aluminum and exotic materials
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from 2-56 to 2" - 4.5

APPLICATION

- Stainless Steel
- Carbon Steel
- Alloy Steel
- Cast Iron
- Non-Ferrous
- Ductile Iron
- Die Steel
- Cast Iron

INCH

RECOMMENDED USEABLE

Nominal Size	TPI		No. of Flutes	Thread Limits							
	NC/UNC	NF/UNF		H2	H3	H4	H5	H6	H7	H8	
2	56		2	82923							
4	40		2	82901							
5	40		3	82903							
6	32		3		82905						
8	32		3		82907						
10	24		3		82909						
		32	3		82910						
1/4	20		3		82913						
		28	3		82914						
5/16	18		3		82915						
		24	3		82916						
3/8	16		3		82917						
		24	3		82918						
7/16	14		3		82919						
		20	3		82920						
1/2	13		3		82921						
		20	3		82922						
9/16	12		3		82953						
		18	3		82954						
5/8	11		3		82925						
		18	3		82926						
3/4	10		3		82927						
		16	3		82928						
7/8	9		3			82995					
		14	3			82996					
1	8		3			82997					
		12	3			829984					
1-1/8	7		4					829616			
		12	4				829625				
1-1/4	7		4					829986			
		12	4				829945				
1-3/8	6		4						829716		
		12	4					829725			
1-1/2	6		4						829726		
		12	4					829735			
1-3/4	5		4							829367	
2	4.5		4								829997

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- Excellent performance in steel, stainless steel, aluminum and exotic materials
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from M3x0.5 to M24x3.0

APPLICATION

Stainless Steel
Carbon Steel
Alloy Steel
Cast Iron
Non-Ferrous
Ductile Iron
Die Steel
Cast Iron

RECOMMENDED USEABLE

METRIC

Nominal Size	Pitch	No. of Flutes	Thread Limits					
			D3	D4	D5	D6	D7	D8
M3	0.50	3	72915					
M3.5	0.60	3		72916				
M4	0.70	3		72917				
M5	0.80	3		72919				
M6	1.00	3			72920			
M7	1.00	3			72921			
M8	1.00	3			72922			
	1.25	3			72923			
M10	1.25	3			72924			
	1.50	3				72925		
M12	1.25	3			72926			
	1.75	3				72927		
M14	1.50	3				72928		
	2.00	3					72929	
M16	1.50	3				72930		
	2.00	3					72931	
M18	1.50	3				72932		
	2.50	3					72933	
M20	2.50	3					72935	
M24	3.00	3						72939