

NEW SIZES

XHP-PLUG TAPS



XHP-P Spiral Pointed Taps HSSE-V Steam Oxide Finish



- Excellent performance in steel and stainless steel
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from 2-56 to 2" - 4.5

APPLICATION

Stainless Steel
Carbon Steel
Alloy Steel
Die Steel
Cast Iron

INCH

RECOMMENDED USEABLE

Nominal Size	TPI		No. of Flutes	Thread Limits						
	NC/UNC	NF/UNF		H2	H3	H4	H5	H6	H7	H8
2	56		2	82623						
3	48		2	82600						
4	40		2	82601	82602	82612	82634			
		48	2	82683						
5	40		3	82603						
6	32		3	82604	82605	82608	82635	82659	82665	
		40	3	82684						
8	32		3	82606	82607	82629	82637	82660	82667	
		36	3	82686				82693		
10	24		3		82609		82639	82690	82669	
		32	3	82611	82610	82630	82640	82661	82670	
12	24		3		82688					
		28	3		82689					
1/4	20		3		82613		82643		82673	
		28	3		82614	82631	82644	82662	82674	
5/16	18		3		82615		82645		82675	
		24	3		82616	82632	82646	82663	82676	
3/8	16		3		82617		82647			
		24	3		82618	82633	82648	82664	82678	
		32	3				82671	82672	82677	
7/16	14		3		82619		82649			
		20	3		82620		82650	82691	82680	
		24	3				82679			
1/2	13		3		82621		82651		82681	
		20	3		82622		82652	82692	82682	
9/16	12		3		82653					
		18	3		82654		82666			
5/8	11		3		82625		82655			
		18	3		82626	82636	82656	82694		
3/4	10		3		82627		82657			
		16	3		82628		82658			
7/8	9		3			82695				
		14	3			82696		82699		
1	8		3			82697				
		12	3			826984				
1-1/8	7		4					826616		
		12	4				826625			
1-1/4	7		4			82698		826986		
		12	4				826945			
1-3/8	6		4						826716	
		12	4					826725		
1-1/2	6		4						826726	
		12	4					826735		
1-3/4	5		4							826367
2	4.5		4							826997

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XHP-PLUG TAPS

XHP-P Spiral Pointed Taps HSSE-V Steam Oxide Finish



- Excellent performance in steel and stainless steel
- Free cutting geometry provides excellent tool life
- Spiral point provides good chip evacuation
- Sizes ranging from M3x0.5 to M24x3.0

APPLICATION

Stainless Steel
Carbon Steel
Alloy Steel
Die Steel
Cast Iron

METRIC

RECOMMENDED USEABLE

Nominal Size	Pitch	No. of Flutes	Thread Limits					
			D3	D4	D5	D6	D7	D8
M3	0.50	3	72615					
M3.5	0.60	3		72616				
M4	0.70	3		72617				
M5	0.80	3		72619				
M6	1.00	3			72620			
M7	1.00	3			72621			
M8	1.00	3			72622			
	1.25	3			72623			
M10	1.25	3			72624	72644		
	1.50	3				72625		
M12	1.25	3			72626			
	1.75	3				72627		
M14	1.50	3				72628		
	2.00	3					72629	
M16	1.50	3				72630		
	2.00	3					72631	
M18	1.50	3				72632		
	2.50	3					72633	
M20	2.50	3					72635	
M24	3.00	3						72639