

NEW PRODUCT

XHP-FULL BOTTOMING TAPS



XHP-B
Spiral Fluted Taps
 HSSE-V
 Steam Oxide Finish



- Full Bottoming = 1.5 Thread Chamfer
- Free cutting geometry provides excellent tool life
- Spiral flute provides good chip evacuation in deep holes
- Sizes ranging from 4 - 40 to 3/4" - 16

APPLICATION

Stainless Steel
 Carbon Steel
 Alloy Steel
 Die Steel
 Cast Iron

INCH

RECOMMENDED USEABLE

Nominal Size	TPI		No. of Flutes	Thread Limits			
	NC/UNC	NF/UNF		H2	H3	H4	H5
4	40		2	34601			
6	32		3		34605		
8	32		3		34607		
10	24		3	34609			
		32	3		34610		
1/4	20		3				34613
		28	3			34614	
5/16	18		3				34615
		24	3			34616	
3/8	16		3				34617
		24	3			34618	
7/16	14		3				34619
		20	3				34620
1/2	13		3				34621
		20	3				34622
5/8	11		3				34625
		18	3				34626
3/4	10		4				34627
		16	4				34628

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Spiral Fluted Taps
 HSSE-V
 Steam Oxide Finish



- Full Bottoming = 1.5 Thread Chamfer
- Free cutting geometry provides excellent tool life
- Spiral flute provides good chip evacuation in deep holes
- Sizes ranging from M6x1 to M16x2

APPLICATION

Stainless Steel
 Carbon Steel
 Alloy Steel
 Cast Iron
 Non-Ferrous
 Ductile Iron
 Die Steel
 Cast Iron

RECOMMENDED USEABLE

METRIC

Nominal Size	Pitch	No. of Flutes	Thread Limits		
			D5	D6	D7
M6	1.00	3	24620		
M8	1.00	3	24622		
	1.25	3	24623		
M10	1.25	3	24624		
	1.50	3		24625	
M12	1.25	3	24626		
	1.75	3			24627
M14	1.50	3		24628	
	2.00	3			24629
M16	1.50	3		24630	
	2.00	3			24631